



PoliXL™ PA6MG30BK

Nylon 6, 30% Mineral/Fiberglass Reinforced, Black, Heat Stabilized

Physical	DAM	Conditioned	Test Method
Specific Gravity, g/cc	1.38	-	D792
Mold Shrinkage, %			D955
Parallel: 23 °C	0.4 - 0.6	-	
Perpendicular :23°C	0.8 - 1	-	
Water Absorption, %			D570
Equilibrium, 23 °C, 50% RH	1.8	-	
Ash (Mineral/Glass-fiber), %	30	-	D2584

Mechanical	DAM	Conditioned	Test Method
Tensile Modulus, psi (MPa)	1,090,000 (7,500)	508,000 (3,500)	ISO 527
Tensile Strength (Break), psi (MPa)	18,000 (124)	7,980 (55)	ISO 527
Tensile Strain (Break), %	4	10	ISO 527
Flexural Modulus, psi (MPa)	1,300,000 (8,960)	-	ISO 178
Flex Strength, psi (MPa)	30,000 (209)	-	ISO 178

Impact	DAM	Conditioned	Test Method
Charpy Notched Impact Strength ft-lb/ in (kJ/m ²)			ISO 179
23 °C	1.12 (6)	1.9 (10)	
-30 °C	1 (5)	1 (5)	
Charpy Unnotched Impact Strength, ft-lb/in (kJ/m ²)			ISO 179
23°C	7.5 (40)	10.0 (53)	
-30 °C	6.6 (35)	6.6 (35)	
Notched Izod Impact Strength, ft-lb/ in (kJ/m ²)			ISO 180
23°C	1.5 (8)	-	
-30 °C	-	-	

Thermal	DAM	Conditioned	Test Method
Heat Deflection Temperature, °F (°C)			ISO 75
0.45 MPa Unannealed	416 (212)	-	
1.8 MPa Unannealed	399 (203)	-	
Melting Temperature, °F (°C)	428 (220)	-	DSC

Flammability	DAM	Conditioned	Test Method
0.71 mm	HB	-	UL94
1.50 mm	HB	-	UL94
3.00 mm	HB	-	UL94



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